

DP-915AC



Specification:

MODEL		DP - 915AC		DP - 915AH	
Drilling capacity	Steel cast iron	16 mm	5/8"	25 mm	1"
		25 mm	1"	32 mm	1-1/4"
Tapping capacity	Steel cast iron	12 mm	1/2"	16 mm	5/8"
		16 mm	5/8"	19 mm	3/4"
Swing		408 mm		16"	
Spindle taper		MT #2		MT #3	
Spindle travel		100 mm		4"	
Quill diameter		62 mm		2-7/16"	
Column diameter		92 mm		3.6"	
Spindle nose to table		605 mm		23.8"	
Spindle nose to base		1150 mm		45.3"	
Table size (L x W)		460 x 360 mm		18.1" x 14.2"	
Table slot		16 mm		5/8"	
Base size (L x W)		685 x 485 mm		27" x 19"	
Spindle speed		185 ~ 2500 rpm			
Motor		1 HP / 1 PH or 3 PH		2 HP / 3 PH	
Coolant motor		1.8HP / 3 PH			
Machine size (L x W x H)		660 x 460 x 1765 mm 26" x 18" x 69.5"			
Net weight		220 Kgs			
Measurement		24.4 CU.FT			

DP-920P



Specification:

MODEL		DP - 920P	
Drilling capacity	Steel	32 mm	1-1/4"
Tapping capacity		19 mm	3/4"
Swing		530 mm	20.8"
Spindle taper		MT #3	
Spindle travel		150 mm	6"
Quill diameter		75 mm	3"
Column diameter		115 mm	4-1/2"
Spindle nose to table		925 mm	36.4"
Spindle nose to base		1225 mm	48"
Table size (L x W)		560 x 470 mm	22" x 18.5"
Table slot		16 mm	5/8"
Base size (L x W)		685 x 485 mm	27" x 19"
Spindle speed		4P: 300 ~ 2000 rpm 8P: 150 ~ 1000 rpm	
Motor		2 HP / 3 PH	
Coolant motor		1/8 HP / 3 PH	
Machine size (L x W x H)		1085 x 578 x 2035 mm 42.7" x 22.7" x 80"	
Net weight		295 Kgs	
Measurement		42 CU. FT.	

DP-920G



Specification:

MODEL		DP - 920 G	
Drilling capacity	Steel cast iron	MT3 32 mm MT 4 40 mm	1-1/4" 1-1/2"
Tapping capacity		19 m	3/4"
Swing		530 mm	20.8"
Spindle taper		MT #3, MT #4	
Spindle travel		150 mm	6"
Quill diameter		75 mm	3"
Column diameter		115 mm	4-1/2"
Spindle nose to table		925 mm	36.4"
Spindle nose to base		1225 mm	48"
Table size (L x W)		560 x 470 mm	22" x 18.5"
Table slot		16 mm	5 / 8"
Base size (L x W)		685 x 485 mm	27" x 19 "
Spindle speed		High: 245 ~ 2000 rpm Low: 65 ~ 540 rpm	
Motor		2 HP / 3 PH	
Coolant motor		1/8 HP / 3 PH	
Machine size (L x W x H)		1085 x 578 x 2035 mm 42.7" x 22.7" x 80"	
Net weight		340 Kgs	
Measurement		42 CU. FT.	

DP-925GDA



Specification:

MODEL		DP - 925GAD	
Drilling capacity	Steel cast iron	40 mm	1-1/2"
		45 mm	1-3/4"
Tapping capacity		24 mm	16/15"
Swing		530 mm	20.8"
Spindle taper		MT #4	
Spindle travel		150 mm	6"
Quill diameter		75 mm	3"
Column diameter		115 mm	4-1/2"
Spindle nose to table		580 mm	22.75"
Spindle nose to base		1135 mm	40.75"
Table size (L x W)		560 x 470 mm	22" x 18.5"
Table slot		16 mm	5/8"
Base size (L x W)		685 x 485 mm	27" x 19"
Spindle speed		High: 245 ~ 2000 rpm Low: 65 ~ 540 rpm	
Automatic quill feeds		3 speeds 0.2, 0.1, 0.05 (mm), per revolution	
Motor		2 HP / 3 PH	
Coolant motor		1.8 HP / 3 PH	
Machine size (L x W x H)		872 x 580 x 2000 mm 34.3" x 22.8" x 78.7"	
Net weight		385 Kgs	
Measurement		49.7 CU. FT.	




SUD-650
SUD-50 / 530
SUD-50 / 80



 **Specification:**

MODEL		SUD - 650	SUD - 50 / 800	SUD - 530FS	SUD - 50 / 530
Swing		650	530	530	530
Drilling capacity in	steel	55	40	40	40
	cast iron	60	50	50	50
Tapping capacity in	steel	M 33	M 25	M 25	M 25
	cast iron	M 40	M 32	M 32	M 32
Boring capacity in	steel	120	100	80	-
	cast iron	140	110	100	-
Drilling depth	auto	200	170	170	170
	hand	230	190	190	190
Number of feeds		6	3	3	3
Feed speeds		0.05, 0.10 0.15, 0.20 0.30, 0.40	0.08, 0.16, 0.26	0.08, 0.16, 0.26	0.08, 0.16, 0.26
Spindle taper		MT #5	MT #4	MT #4	MT #4
Spindle speeds		9	12	12	6
Speed sphere standard design with motor 1700 rpm (60 HZ)		64 - 1250	52 - 1710	52 - 1710	90 - 1515
with motor 1440 rpm (50 HZ)		53 - 1040	43 - 1424	43 - 1424	75 - 1262
Spindle end to table	max.	667	710	710	710
	m in.	37	360	10	10
Spindle end to base plate	max.	1172	-	1070	1070
	m in.	942	-	880	880
Table	round diameter	570	-	510	510
	square length x width	650 x 570	800 x 500	560 x 460	560 x 460
Table travel		400	350	520	520
Diameter of column		200	155	155	155
Base plate		540 x 1080	870 x 900	460 x 810	460 x 810
Motor		2.2 KW 4 P	1.5 KW 4 P / 8 P	1.5 KW 4 P / 8 P	1.5 KW 4 P
Coolant motor		60 W 2 P	60 W 2 P	-	-
Machine height		2360	2260	2125	2100
Net weight (Kg)		900	800	650	550